THE REVOLUTIONARY BIN FLOOR

The revolutionary design of Brock’s unique TRI-CORR® Bin Aeration Floor System gives it remarkable strength. Plus, it includes the best features of Brock’s popular aeration floor to provide ample, even air distribution and to allow easy bin cleanout.

The innovative Brock TRI-CORR® Floor System can be used in bins ranging in diameters from 12 to 90 feet (3.7 to 27.4 m) and with eave heights up to 100 feet (30.5 m). Brock named the floor TRI-CORR® because of its distinctive trapezoidal shaped center leg and its strength providing confusions on the floor’s surface and legs for added stability and long life. It’s just another way Brock is DIFFERENT BY DESIGN™.

**AN INNOVATIVE BIN UNLOADING SYSTEM**

Brock’s HARVEST-TIME® Bin Unloading System is a "Win for one system. This unique combination of flight or u-trough conveyor combined with a floor sweep – all economically driven by a single electric motor. You can:

- Purchase the HARVEST-TIME® and Power Sweep combination and get a smooth-working system that can be operated from outside the bin.
- Buy only the HARVEST-TIME® Unloader and use it with a center pivot to connect to an already existing portable sweep.

**REVOLUTIONARY BIN FLOOR**

- The revolutionary design of Brock’s unique TRI-CORR® Bin Aeration Floor System gives it remarkable strength. Plus, it includes the best features of Brock’s popular aeration floor to provide ample, even air distribution and to allow easy bin cleanout.

**Specifications**

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**Optional WELL-3520/SM**

Discharge Guard (patent pending) can be added to the HARVEST-TIME® Power Sweep to help keep blocking of center wall opening.

**BR-1932/201508**

**WIDE-CORRUGATION FARM GRAIN BINS**

Brock’s HARVEST-TIME® Bin Unloading System is a "Win for one system. This unique combination of flight or u-trough conveyor combined with a floor sweep – all economically driven by a single electric motor. You can:

- Purchase the HARVEST-TIME® and Power Sweep combination and get a smooth-working system that can be operated from outside the bin.
- Buy only the HARVEST-TIME® Unloader and use it with a center pivot to connect to an already existing portable sweep.

Optional WELL-3520/SM Discharge Guard (patent pending) can be added to the HARVEST-TIME® Power Sweep to help keep blocking of center wall opening.

**BROCK GRAIN SYSTEMS**

E-mail: brock@brockgrain.com

Internet: www.brockgrain.com

Phone: +1 574.658.4191 • Fax +1 574.658.4133
Industry-leading bin accessories like Brock’s LATCH-LOCK® Walk-Through Bin Door make grain storage manageable with the least amount of hassle. The one-piece outer door opens wide to fasten securely against the side of the bin. The four interlocking inner panels open in sequence from top to bottom with a simple lift of the patented latches. No tools required.

BROCK’s field-proven GUARDIAN® Series fans and heaters are designed for maximum efficiency for in-bin drying and aeration. Your local Brock dealer can fit your grain bin with the properly sized fans and heaters to provide the right grain conditioning for your climate conditions. It is an investment that pays off now and for grain storage cycles to come.

Brock Grain Systems has a world-wide reputation for providing reliable on-farm storage that allows farmers to market their grain when they are ready. That’s because BROCK® Bins provide dependable, secure storage season after season. Backed by years of design engineering experience and mass-produced manufacturing, Brock has led the way with practical innovations such as 4-inch (102-mm) wide corrugations for added strength, easy-open access doors that require no tools, and 44-inch (1118-mm) wide sidewall sheets which result in fewer seams and faster construction. That’s why farmers all over the world turn to Brock for grain storage leadership through innovation™ for the 21st Century.

No matter how sophisticated your grain system becomes in the future, the core of that system will always be the bin. Selecting the right size bin with the capacity you need is easy with Brock’s large selection of diameters and eave heights. With a complete line of flat-bottom storage bins as well as hopper-bottom holding bins for both farm and commercial markets, Brock now offers single bin capacities ranging from a modest 750 bushels (25 M³) to one of the world’s largest with nearly 1.34 million bushels (44,500 M³).

BROCK® GRAIN BINS ARE DIFFERENT BY DESIGN™

Brock’s LATCH-LOCK® Walk-Through Bin Door make grain storage manageable with the least amount of hassle. The one-piece outer door opens wide to fasten securely against the side of the bin. The four interlocking inner panels open in sequence from top to bottom with a simple lift of the patented latches. No tools required.

IMAGINATIVE DESIGN AND ENGINEERING MAKE BROCK® BINS SUPERIOR PERFORMERS

Whether your on-farm storage consists of a couple of bins with an auger or a whole row of bins with an integrated loading and unloading system, BROCK® Bins are the right choice for the job. Grain bin foundations are designed to secure the bins against 90 mph (145 kph) winds, even when empty. The bin anchor system supplies a strong, load bearing connection to the foundation. This design, combined with the foundation sealant, helps to provide a weather-tight seal. These are just a couple of ways BROCK® Bins are DIFFERENT BY DESIGN™ to offer the security of long-term storage.

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Every roof is supplied with a large manhole that is “obround” for easy entry and exit. Its cover has heavy hinges and a strong, rotating latch.

Gravity roof ventilators provide free air movement into the bin. Factory-dry-out opening and frame assume a weather-tight seal. Mushroom style (round) roof vents are also available.

High strength Grade K8.2 bin seal bolts are used in all BROCK® wide-corrugation grain bins. Choose either the JS-1000™ rust-resistant coating or rust-proof polypropylene-encapsulated bin assembly bolts.

Optional Ladder Security Door helps to restrict unauthorized access to grain bin ladder.

Optional sidewall ladders (shown) and BROCK SHUR-STEP® Bin Stairs, as well as safety cages and rest platforms designed to meet or exceed relevant OSHA standards when installed properly. All are fabricated from galvanized steel to assure long-lasting service. Mounting brackets provide ample clearance from the bin wall.

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Gravity roof ventilators provide free air movement into the bin. Factory-dry-out opening and frame assume a weather-tight seal. Mushroom style (round) roof vents are also available.
Brock Grain Systems has a worldwide reputation for providing reliable off-farm storage that allows farmers to market their grain when they are ready. That’s because BROCK® Bins provide dependable, secure storage season after season. Backed by years of dynamic engineering experience and mass production manufacturing, Brock has led the way with practical innovations such as 4-inch (102-mm) wide sidewall sheets that result in fewer seams and faster construction. That’s why farmers all over the world turn to Brock for their storage needs.

Industry-leading bin accessories like Brock’s LATCH-LOCK® Walk-Through Bin Door make grain storage manageable with the least amount of hassle. The one-piece outer door opens wide to fasten securely against the side of the bin. The four interlocking inner panels open in sequence from top to bottom with a simple lift of the patented latches. No tools required.

BROCK’s field-proven GUARDIAN® Series fans and heaters are designed for maximum efficiency for in-bin drying and aeration. Your local Brock dealer can fit your grain bin with the properly sized fans and heaters to provide the right grain conditioning for your climate conditions. It is an investment that pays off now and for grain storage cycles to come.

BROCK® GRAIN BINS ARE DIFFERENT BY DESIGN™

IMAGINATIVE DESIGN AND ENGINEERING MAKE BROCK® BINS SUPERIOR PERFORMERS

Whether your off-farm storage consists of a couple of bins with an auger or a whole row of bins with an integrated loading and unloading system, BROCK® Bins are the right choice for the job. Grain bin foundations are designed to secure the bins against 90 mph (145 kph) winds, even when empty. The bin anchor system supplies a strong, load bearing connection to the foundation. This design, combined with the foundation sealant, helps to provide a weather-tight seal. These are just a couple of ways BROCK® Bins are DIFFERENT BY DESIGN™ to offer the security of long-term storage.

GRAVITY ROOF VENTILATORS

Every roof is supplied with a large manhole that is “obround” for easy entry and exit. Its cover has heavy hinges and a strong, rotating latch.

High strength Grade 8.2 bin seal bolts are used in all BROCK® wide-compression grain bins. Choose either the JS-1000™ rust-resistant coating or rust-proof polypropylene-encapsulated bin assembly bolts.

Optional side wall ladders (shown) and BROCK SHUR-STEP® Bin Stairs, as well as safety cages and rest platforms designed to meet or exceed relevant OSHA standards when installed properly. All are fabricated from galvanized steel to assure long-lasting service. Mounting brackets provide simple clearance from the bin wall.

Optional Ladder Security Door (shown) aids in unloading broom stock.

Strong sidewall sheets feature 4-inch (102-mm) corrugations. In addition, each BROCK® Sidewall Sheet is 44 inches (1118-mm) wide which reduces erection costs because the bin goes up faster.

Gravity roof ventilators provide free air movement into the bin. Factory-driven opening and flange assure a weather-tight seal. Mushroom style (round) roof vents are also available.
Industry-leading bin accessories like Brock’s LATCH-LOCK® Walk-Through Bin Door make grain storage manageable with the least amount of hassle. The one-piece outer door opens wide to fasten securely against the side of the bin. The four interlocking inner panels open in sequence from top to bottom with a simple lift of the patented latches. No tools required.

BROCK’s field-proven GUARDIAN® Series fans and heaters are designed for maximum efficiency for in-bin drying and aeration. Your local Brock dealer can fit your grain bin with the properly sized fans and heaters to provide the right grain conditioning for your climate conditions. It is an investment that pays off now and for grain storage cycles to come.

Brock Grain Systems has a world-wide reputation for providing reliable on-farm storage that allows farmers to market their grain when they are ready. That’s because BROCK® Bins provide dependable, secure storage season after season. Backed by years of design engineering experience and manufacturing, Brock has led the way with practical innovations such as sidewalls with 4-inch (102-mm) wide seams which result in fewer seams and faster construction.

That’s why farmers all over the world turn to Brock for great storage solutions. LEADERSHIP THROUGH INNOVATION™ for the 21st Century.

No matter how sophisticated your grain system becomes in the future, the core of that system will always be the bin. Selecting the right size bin with the capacity you need is easy with Brock’s large selection of diameters and eave heights. With a complete line of flat-bottom storage bins as well as hopper-bottom holding bins for both farm and commercial markets, Brock now offers single bin capacities ranging from a modest 750 bushels (25 M3) to one of the world’s largest with nearly 1.34 million bushels (44,500 M3).

Every roof is supplied with a large manhole that is "obround" for easy entry and exit. Its cover has heavy hinges and a strong, rotating latch.

IMAGINATIVE DESIGN AND ENGINEERING MAKE BROCK® GRAIN BINS SUPERIOR PERFORMERS

Whether your on-farm storage consists of a couple of bins with an auger or a whole row of bins with an integrated loading and unloading system, BROCK® Bins are the right choice for the job. Grain bin foundations are designed to secure the bins against 90 mph (145 kph) winds, even when empty. The bin anchor system supplies a strong, load-bearing connection to the foundation. This design, combined with the foundation sealant, helps to provide a weather-tight seal. These are just a couple of ways BROCK® Bins are DIFFERENT BY DESIGN™ to offer the security of long-term storage.

IMAGINATIVE DESIGN AND ENGINEERING MAKE BROCK® GRAIN BINS SUPERIOR PERFORMERS

"Highrise" roof rib is a full 3 inches (76 mm) tall and provides Brock’s strength-giving 2-step rib design. Brock’s innovative Eave Tension Straps offer the flexibility on farm peak load capacities available, up to 8,000 pounds (3600 kg) with a ground snow load rating of 30 pounds per square foot (146 kg per square meter).

High strength Grade K8.0 bin seal bolts are used in all BROCK® wide-corugation grain bins. Choose either the JS-1000™ rust-resistant coating or rust-proof polypropylene-encapsulated bin assembly bolts.

Gravity roof ventilators provide free air movement into the bin. Factory-dowel opening and flange assure a weather-tight seal. Mushroom style (round) roof vents are also available.

Optional sidewall ladders (shown) and BROCK SHUR-STEP® Bin Stairs, as well as safety cages and rest platforms designed to meet or exceed relevant OSHA standards when installed properly. All are fabricated from galvanized steel to assure long-lasting service. Mounting brackets provide ample clearance from the bin wall.

BROCK® GRAIN BINS ARE DIFFERENT BY DESIGN™

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Optional Ladder Security Door (shown) helps to restrict unauthorized access to grain bin ladder.
RE-INSTALLING THE SWEEP.

This innovative Brock TRI-CORR® Sweep System can be used in bin ranging it distances from 12 to 90 feet (3.7 to 27.4 m) and with grain heights up to 30 feet (9.1 m). Brock named the floor TRI-CORR® because of its distinctive triangle-shaped center leg and its strength-providing corrugations on the floor's surface and legs for added stability and rigidity. It’s just another way Brock is DIFFERENT BY DESIGN™.

PLUS ADVANCED FLOOR SUPPORT

• The unique Brock PARTHENON® Floor Support System offers a superior load-bearing capacity, complementing the strength of the TRI-CORR® Floor System.

• The patented combination of Brock TRI-CORR Floor System and PARTHENON Supports is “two for one” system. This means one additional height for grain can remain in the bin even when the bin is full of grain – saves time and money.

Brock’s HARVEST-TIME Bin Unloading System is a “two for one” system. This system offers bin aeration or 13¾-inch (308-mm) floor clearance to allow for drying and aeration. The low PARTHENON Support System offers a superior load-bearing capacity with a compaction factor of 6%.

The innovative Brock TRI-CORR Floor System can complement the strength of the TRI-CORR® System. Brock’s HABEST-TIME Bin Unloading System can be added to the HARVEST-TIME® Power Sweep to help limit bridging of center well opening.

Discharge Guard (patent pending) can be added to the HARVEST-TIME® Power Sweep to help limit bridging of center well opening.

The patented combination of Brock TRI-CORR Floor Systems installed with PARTHENON Supports carries a five-year warranty. TRI-CORR or PARTHENON components installed separately carry a one-year warranty.

AN INNOVATIVE BIN UNLOADING SYSTEM

Brock’s 10-inch (254-mm) U-Trough Auger offers when up to 2,400 bushels (100 metric tons) per hour capacity.

Brock’s 10-inch (254-mm) U-Trough Auger offers when up to 2,400 bushels (100 metric tons) per hour capacity.

Brock’s PARTHENON® Supports are Outstanding Innovation in Aeration Flooring System gives it remarkable durability and its strength-providing corrugations on the floor’s surface and legs for added stability and rigidity. It’s just another way Brock is DIFFERENT BY DESIGN™.

REVOLUTIONARY BIN FLOOR

The revolutionary design of Brock’s unique TRI-CORR® Bin Aeration Flooring System gives it remarkable strength. Plus, it includes the best features of Brock’s popular wrestle floor to provide ample, even air distribution and to allow easy bin clean out.

In the pursuit of LEADERSHIP THROUGH INNOVATION®, we reserve the right to change specifications with a year’s notice.
REVOLUTIONARY BIN FLOOR

The revolutionary design of Brock's unique TRI-CORR® Bin Aeration Floor System gives it remarkable strength. Plus, it includes the best features of Brock’s popular aeration floor to provide ample, even air distribution and to allow easy bin clean-out.

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PLUS ADVANCED FLOOR SUPPORT

The unique Brock PARTHENON® Floor Support System offers a superior load-bearing capacity complementing the strength of the TRI-CORR® Aeration Flooring.

PARTHENON® Supports provide a simple-to-install, non-staggered arrangement and easily lock together to eliminate movement.

Brock PARTHENON® Supports provide choice of 13¾- or 18½-inch (348- or 470-mm) height options for grain drying and aeration. The low PARTHENON® Support has a 1½-inch (38-mm) floor clearance to allow for 20-cm (8-inch) diameter aeration tubing systems.

The patented combination of Brock TRI-CORR® Floor Systems installed with PARTHENON® Supports carry a five-year warranty. TRI-CORR® or PARTHENON® components installed separately carry a one-year warranty.

AN INNOVATIVE BIN UNLOADING SYSTEM

Brock’s HARVEST-TIME® Bin Unloading System is a “two for one” system. This remarkable two-flight or u-trough conveyor combined with a smooth working system that can be operated from outside the bin. The revolutionary design of Brock’s unique TRI-CORR® Bin Unloading System is a “two for one” system.

• Purchase the HARVEST-TIME® Bin Unloading System and Power Sweep combination and get a smooth-working system that can be operated from outside the bin.

• Buy only the HARVEST-TIME® Unloader and use it with a center pivot to connect to an already existing portable sweep.

Brock’s 10-in. (254-mm) U-Trough Auger option when up to 7,800 bushels (150 metric tons) per hour capacity.

Optimal WELL-GARD® Discharge Good system pressure and material flow can be added to the HARVEST-TIME® Power Sweep to help limit bridging or blocking of center well opening.

Brook's unique PARTHENON® Support carries a 5 year warranty. tribes installed separately carry a one year warranty.